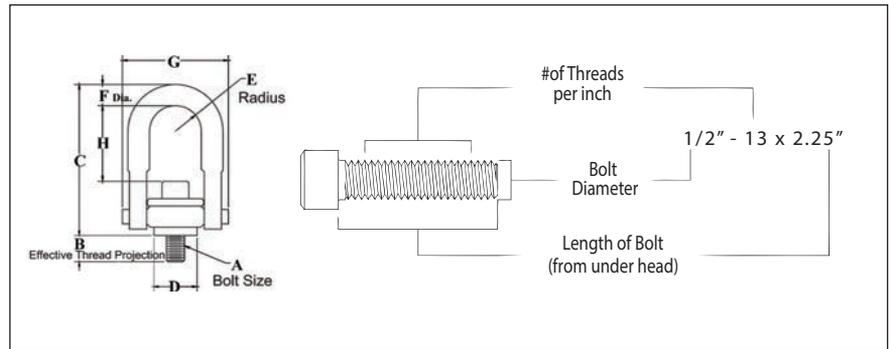


UNC Swivel Hoist Rings



HR-125
Swivel Hoist Ring



- Top washer has the following features:
 - The Working Load Limit and Recommended Torque value are permanently stamped into each washer.
 - Washer is color coded for easy identification: Red - UNC thread.
- Individually Proof Tested to 2-1/2 times Working Load Limit.
- Bolt specification is an Alloy socket head cap screw to ASTM A 574.
- All threads listed are UNC.
- **BOLT SIZE IDENTIFICATION:** The size of the bolt will be stated as in the drawing above. Illustration shows meaning of each dimension given.
- NOTE: For Special Applications, see page 481.
- Frame 2 and larger are **RFID EQUIPPED**.

Rigging Accessories

Fatigue Rated  **Load Rated**

SEE APPLICATION AND WARNING INFORMATION
On Pages 210 - 211
Para Español: www.thecrosbygroup.com

HR-125 UNC Threads

Frame Size (mm)	HR-125 Stock No.	Working Load Limit (kg)*	Torque (Nm)	Bolt Size A ‡ (in.)	Dimensions (mm)						Weight Each (kg.)	
					Effective Thread Projection Length B	C	D	Radius E	Diameter F	G		H
1 †	1016887	363	10	5/16 - 18 x 1.50	14.7	69.1	24.6	11.7	8.60	47.5	28.4	.17
1 †	1016898	454	16	3/8 - 16 x 1.50	14.7	69.1	24.6	11.7	8.60	47.5	26.7	.18
2	1016909	1134	38	1/2 - 13 x 2.00	17.8	123	49.8	22.1	19.0	85.1	58.2	1.06
2 †	1016912	1134	38	1/2 - 13 x 2.50	30.5	123	49.8	22.1	19.0	85.1	58.2	1.07
2	1016920	1814	81	5/8 - 11 x 2.00	17.8	123	49.8	22.1	19.0	85.1	54.9	1.09
2 †	1016924	1814	81	5/8 - 11 x 2.75	36.8	123	49.8	22.1	19.0	85.1	54.9	1.12
2	1016931	2268	136	3/4 - 10 x 2.25	24.1	123	49.8	22.1	19.0	85.1	51.8	1.14
2 †	1016935	2268	136	3/4 - 10 x 2.75	36.8	123	49.8	22.1	19.0	85.1	51.8	1.17
3	1016942	3175**	136	3/4 - 10 x 2.75	22.6	167	75.2	34.5	23.9	124	75.4	3.05
3 †	1016946	3175**	136	3/4 - 10 x 3.50	41.7	167	75.2	34.5	23.9	124	75.4	3.09
3	1016953	3629	217	7/8 - 9 x 2.75	22.6	167	75.2	34.5	23.9	124	72.1	3.10
3 †	1016957	3629	217	7/8 - 9 x 3.50	41.7	167	75.2	34.5	23.9	124	72.1	3.16
3	1016964	4536	312	1 - 8 x 3.00	29.0	167	75.2	34.5	23.9	124	69.1	3.22
3 †	1016969	4536	312	1 - 8 x 4.00	54.4	167	75.2	34.5	23.9	124	69.1	3.32
4	1016975	6804	637	1-1/4 - 7 x 4.50	56.1	221	94.2	44.5	30.2	157	99.8	6.58
5	1016986	10890	1085	1-1/2 - 6 x 6.75	3.0	315	120	60.7	44.5	215	143	17.1
5	1016997	13610	1491	2 - 4-1/2 x 6.50	3.0	315	120	60.7	44.5	215	131	18.5
6	1017001	22680	2847	2-1/2 - 4 x 8.0	102	429	146	76.2	57.2	279	204	39.9
7	1017005	34020	5830	3 - 4 x 10.5	127	495	184	95.3	69.9	360	216	75.3
8	1017009	45360	6915	3-1/2 - 4 x 13.0 #	178	561	197	102	82.6	404	236	120

*Ultimate Load is 5 times the Working Load Limit.
 ** Ultimate Load is 4.5 times the Working Load Limit for 317.5 kg Hoist Ring when tested in 90 degree orientation.
 † Long Bolts are designed to be used with soft metal (i.e., aluminum) workpiece. While the long bolts may also be used with ferrous metal (i.e., steel & iron) workpiece, short bolts are designed for ferrous workpieces only.
 ‡ Bolt specification is an Alloy socket head cap screw to ASTM A 574.
 # Hex head bolt used on Frame 8 (100,000lb.) Hoist Ring.